



FOR INFORMATION ONLY NOT FOR MANUFACTURING	DATE: 8/10/16	DRAWN BY: TA	CHK'D BY: GJH	TOLERANCES: (EXCEPT AS NOTED)	REV.	DESCRIPTION	DATE	APPD			37 IRONIA ROAD FLANDERS NJ 07836 (973) 598-1150 Fax: 598-1151	
HAAS PT# SIU-1000				X.XXX = ± 0.005							BOM#	
\\Haas-server\engineering\BACKUP FILES\Steve Backup\c\Drawings\HAAS\SIU\SIU-100-120.240\				X.XX = ± 0.01							SHUTTER INTERFACE UNIT SIU-1000	SCALE: 1:2
				X/X = ± 1/64								
				ANGULAR: ± 0.5°								